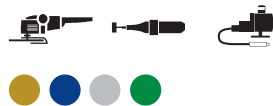




CUTTING

CONTENTS

EXTRA-THIN CUTTING DISCS



021

FREEHAND CUTTING DISCS



036

STATIONARY CUTTING DISCS



044

HIGHLIGHTS



XTK6 EXACT

- Precise cut without requiring excessive force
- Minimal burr formation saves time-consuming reworking
- Cool cut minimises tarnish colours and material distortion

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XTK35 CROSS

- Extra-thin cutting and grinding with a single disc
- Cutting/deburring/chamfering/dressing with a single disc
- Three full-surface fabric layers for extra safety

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SPECIAL TECHNOLOGIES

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page 232More information on
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CUTTING

THE OPTIMUM CUTTING DISC

A cutting disc can achieve its maximum performance potential only if it perfectly matches the machine and application. Here we present a compact overview of what you need to look for when selecting a product and the key differences between cutting discs.

WHAT ARE YOU LOOKING FOR?



Extra-thin cutting discs ≤ 1.9 mm

Our extra-thin cutting disc models are identified with the product code XT. With a maximum disc width of 1.9 mm, they are the ideal tool for processing both thin-walled materials and solid materials.

Benefits

- Considerably lighter cut due to less friction on the workpiece
- Minimal thermal stress
- Reduced blueing
- Virtually burr-free cut
- Less time-consuming rework



Freehand cutting discs > 1.9 mm

Cutting discs with a disc width greater than 1.9 mm can be identified by the code FT within the product name. They are suitable for heavy-duty work, such as the freehand cutting of structural and tool steels.

Benefits

- Greater stability due to special fabric reinforcement
- High cutting speed
- Long lifetime
- Comfortable cutting behaviour
- Economical

HIGH-PERFORMANCE TOOL AND MACHINE COMBINATION

Very high-performance discs require powerful drive machinery to fully exploit the considerable potential of the cutting disc. Identify the output power of your machine and select a matching cutting disc.

		High-power machines start from ...				
Machine type		Ø 100	Ø 115	Ø 125	Ø 180	Ø 230
	Compressed air	> 450 W	> 650 W	> 850 W	> 1,600 W	> 1,900 W
	Electric	> 550 W	> 1,000 W	> 1,200 W	> 2,000 W	> 2,200 W

Softer discs for low-power machines

Select a softer disc. Thanks to the softer bond, the abrasive grain can be released more easily.

- High cutting ability

With hard discs, low-power machines cannot generate the force required to release new abrasive grains.

Result: Cutting ability degrades and the disc becomes blunt.

Harder discs for high-power machines

Select a hard disc from the RHODIUS high-quality TOPline or PROline ranges.

- Very long lifetime and high cutting ability

With soft discs, high-power machines result in the rapid disintegration of the bond.

Result: The disc's lifetime is dramatically shortened.

YOUR FASTEST WAY TO THE RIGHT PRODUCT

CUTTING

Explanation of symbols Stainless steel Steel Non-ferrous metals Stone Cast iron Points system Lifetime The lifetime indicates the maximum number of cuts for a disc. = especially suitable = suitable = less suitable				Extra-thin cutting discs										Freehand cutting discs										Stationary cutting discs								
			Reference																													
				Page																												
					Quality reference	TOP	TOP	TOP	TOP	TOP	TOP	PRO	ALPHA	TOP	TOP	TOP	TOP	ALPHA	TOP	ALPHA	TOP	PRO	ALPHA	PRO	TOP	PRO	PRO	TOP	PRO	ALPHA	ALPHA	
Lifetime	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○	●●●●●○					
	Stainless steel	< 3 mm	low	●	●	○	●	●	●	●	●								○	●												
			high	●	●	○	●	●	○	●	○								●	○						●						
	> 3 mm	low	○	○	○	○	○	●	●	○								○	○													
		high	○	○	○	○	○	○	○	○								○	○						○							
	Structural steel/sheet metal	< 3 mm	low	●	●	○	○	○	○	○	○	○	○	○				○	○	○	○	○										
			high	●	●	○	○	○	○	○	○	○	○	○	○				○	○	○	○	○									
	> 3 mm	low	○	○	○	○	○	○	○	○	○	○	○	○				○	○	○	○	○				○	○					
		high	○	○	○	○	○	○	○	○	○	○	○	○				○	○	○	○	○	●			○	○					
	Rebar	low			○	○	○	○	○	○	○	○	○	○				○	○	○	○	○				○	○					
		high			○	○	○		○	○	○	○	○	○				○	○	○	○	○	○	○		○	○					
	High-strength/high-alloy steel	low	○	○	○	○	○	○	○	○	○	○	○	○				○	○	○	○	○				○	○					
		high	○	○	○	○	○		○	○	○	○	○	○				○	○	○	○	○	○			○	○					
	Tool steels	low	●	●	○	○	○	○	○	○	○	○	○	○				○	○	○	○	○				○	○					
		high	○	○	○	○	○		○	○	○	○	○	○				○	○	○	○	○	○			○	○					
	Hardened steel	low	○	○	○	○	○	○	○	○	○	○	○	○				○	○	○	○	○				○	○					
		high	○	○	○	○	○		○	○	○	○	○	○				○	○	○	○	○	○			○	○					
	Hardox	low	○	○	○	○	○	○	○	○	○	○	○	○				○	○	○	○	○				○	○					
		high	○	○	○	○	○		○	○	○	○	○	○				○	○	○	○	○	○			○	○					
	Plastic-coated sheet metal	< 3 mm	●	●	○	○	○	○	○	○																						
	Refined-grain construction steel		○	○	○				○	○								○	○						○		○					
	Aluminium	< 3 mm	○	○		○	○		○	○					○								○									
		> 3 mm	○	○		○	○		○	○					○	○							○	○	○							
	Bronze, brass		○	○		○	○		○	○					○	○							○									
	Titanium		○	○	○	○	○		○	○					○	○								○	○							
	Cast iron				○																			○	○		○					
	Natural/artificial stone																							○	○							
	Tiles/ceramic																															
	Plastics			●	○																											

CUTTING

5 STEPS TO TOP PERFORMANCE

1 Metal ring with expiry date

Centred and secure fixing in the machine

2 Paper label

All product and safety information on every disc

3 Fibre glass

Strong, high-quality fabric for greater safety during cutting

5 Fibre glass

Second fabric reinforcement



4 Mix

Abrasive grain

The corresponding grain or an optimum mix of different grain types needs to be selected depending on which materials are being cut.

Active grinding filling materials

As well as high-quality grain types, Rhodius cutting discs also contain abrasive additives that actively optimise your cutting work.

Bond

Optimum bonding of abrasive grains to suit the application and machine performance is a decisive factor in increasing cost-effectiveness and achieving the best possible cutting and grinding results.

CUTTING

WORKING SPEED

The maximum permissible working speed is shown on each grinding tool in m/s.



V[m/sec]	50	63	80	100
d1[mm]	rpm			
30	31830	40105	50900	63660
32	30000	37600	48000	60000
40	23900	30100	38200	47200
50	19100	24100	30600	38200
63	15200	19100	24300	30250
65	14690	18510	23500	29380
75	12700	16000	20300	25400
80	12000	15100	19100	23900
100	9550	12100	15300	19100
105	9550	12100	15300	19100
110	8680	10940	13890	17360
115	8350	10500	13300	16650

V[m/sec]	50	63	80	100
d1[mm]	rpm			
125	7650	9650	12250	15300
150	6400	8050	10200	12700
180	5350	6700	8500	10650
200	4800	6050	7650	9550
230	4200	5250	6650	8350
235	4200	5250	6650	8350
250	3850	4850	6150	7650
300	3200	4050	5100	6400
350/356	2750	3450	4400	5500
400/406	2400	3050	3850	4800
450/457	2150	2700	3400	4250
500/508	1950	2450	3100	3850
600/610	1600	2050	2250	3200



Further application tips for our cutting discs can be found at www.sharpg grinding.com

CUTTING THE LABEL

Material symbols

for the material to be processed:

Colour coding system

- Stainless steel/steel
- Steel
- Stone
- Non-ferrous metals
- Cast iron

Dimensions

in mm and inches

125 × **1,0**

Disc diameter
in mm

Disc width

Quality reference

TOPLINE ●●●

PROLINE ●●○

ALPHALINE ●○●

1 Safety pictograms

See overview on fold-out at end of catalogue

2 Material pictograms

See overview on fold-out at end of catalogue

3 Traceability code

4 Info ring with expiry date

5 Name of manufacturer

6 ISO reference see p. 051

7 EAN barcode

8 oSa mark

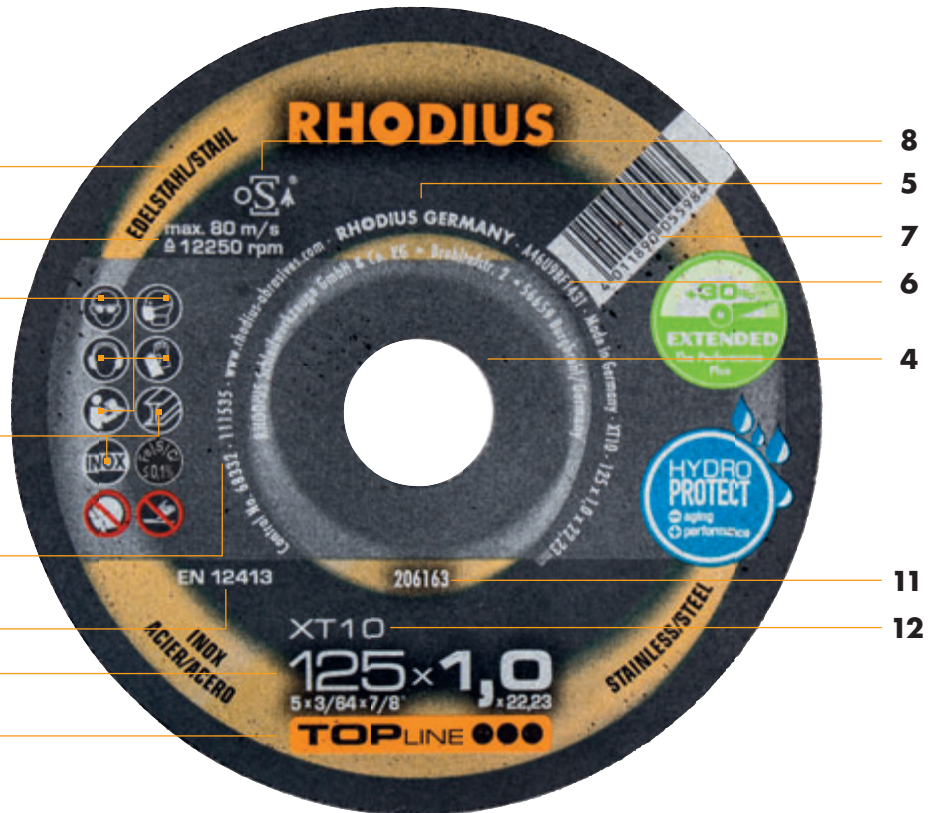
see p. 014

9 European standard for bonded abrasive products

10 Maximal permissible working speed see p. 018

11 Part number

12 Product reference



CUTTING THE MARK

Abrasive marking according to EN 12413:

The grain type, grain size, hardness, structure, bond and code are indicated on the abrasive product.

A 24 U 9 BF 1337

Abrasive grain

A Standard aluminium oxide
Z Zirconium
C Silicon carbide

For graduations within the individual grain qualities, numbers may be added in front of the letter for the abrasive grain, e.g.:

30A Semi-frangible aluminium oxide
54A Pink aluminium oxide
56A White aluminium oxide
89A Special aluminium oxide

Grain size

Grain size in MESH acc. to FEPA standard:

04 to **24** coarse
30 to **60** Medium
70 to **220** fine

Degree of hardness

The hardness grade is specified with the letters **A** to **Z**. The hardness increases from **A** to **Z**.

Structure

The structure is identified by the numbers **0** to **14**. The higher the number, the more open the structure, and the more porous the abrasive.

Bonding types

B Synthetic resin bonding
BF Fibre-reinforced synthetic resin bonding

Key

The key contains company-internal information.

EXTRA-THIN CUTTING DISCS

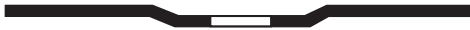
Extra-thin cutting discs have a smaller friction surface. This allows a fast and cool cut.

This avoids blueing of the workpiece. Cutting with fewer burrs also saves the user any tiresome reworking.

The chapter on "Extra-thin cutting discs" contains an outline of all cutting discs up to a maximum width of disc of 1.9 mm.

PRODUCT ADVANTAGES:

- Low development of burrs
- Few sparks
- High cutting speed
- Long lifetime
- Cool cut
- Low odour



Select the depressed shape for more stability during the cutting process



EFFICIENT CUTTING WITH MAXIMUM PRECISION



XTK6 EXACT

TOP LINE ●●●

 mm:
0,6

Even less burr formation and even less thermal stress – leading to reduced discoloration. The XTK6 EXACT – the thinnest disc impresses with its ultra-low-noise operation. Thanks to the exceptionally precise, clean and almost burr-free cut, virtually no follow-up work is required. Although just 0.6 mm thick, this slim disc easily cuts very hard materials such as spring steel, stainless steel sheet, etc. Plenty of power in a small form factor: the narrow cut means virtually no contact pressure is required – making work easier and less tiring.

Lifetime ●●●●○
Cutting ability for solid material ●●○○○○
Cutting ability for thin-walled material ●●●●●●

Material:

- Rust- and acid-protected steels
- High-alloy steels
- High-strength steels
- High-strength sheet metal
- Plastic-coated sheet metal
- Painted sheet metal

Typical applications:

- Threaded rods
- Thin-walled sheet metal
- Thin-walled tubes
- Thin-walled sections
- Cable ducts
- Corrugated sheets
- Trapezoidal profiles



Shape 42


XTK6 EXACT

					Product category	GTIN/pc. EAN/pc.
115 x 0.6 x 22.23		13300	50	210828	PK01	4011890112915
125 x 0.6 x 22.23		12250	50	210829	PK01	4011890112939



Ideal for secrete repairs with I-seams



**XTK6 EXACT
IN ACTION:**

Watch video now on our
Youtube channel.
[https://www.youtube.com/
rhodiabrasives1952](https://www.youtube.com/rhodiabrasives1952)

FOR SAFE CUTTING AND GRINDING IN ONE OPERATION

mm:

1,9

XTK35 CROSS

TOP LINE ●●●



- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

The XTK35 CROSS is the first disc to offer combined cutting and grinding work in a single step – and with a thickness of just 1.9 mm! The disc's three full-face fabric layers provide robust reinforcement and superior lateral stability. By simply changing the working angle, grinding work such as burr removing, chamfering and dressing can be carried out directly after cutting without changing disc or machine.

- Extra-thin cutting and grinding with a single disc
- No disc change
- Safe through three full-face fabric layers

Enables cutting and grinding in just one step – with a disc thickness of 1.9 mm.



Material:

- Rust- and acid-proofed steels
- Hardened, high-alloy and high-strength steels
- Tool steels
- Structural steels
- Galvanised parts
- Painted metal sheets
- High tensile metal sheets
- Hardox

Typical applications:

- Cutting
- Chamfering
- Burr removing
- Dressing
- Solid materials
- Thin sheets, tubes and sections
- Plastic-coated metal sheets
- Structural steel mats/rebar
- Folded spiral seam tubes



XTK35 CROSS

Shape 27

	⊕	V _{min}	⊞	⌨	Product category	GTIN/pc. EAN/pc.
115 x 1.9 x 22.23		13300	25	208372	PK01	4011890066423
125 x 1.9 x 22.23		12250	25	208373	PK01	4011890066430

Abrasive marking according to ISO 525: A46U9BF1432



Extra-thin cutting and grinding with one disc



XTK35 CROSS IN ACTION:

Watch video now on our
Youtube channel.
[https://www.youtube.com/
rhodiumabrasives1952](https://www.youtube.com/rhodiumabrasives1952)

EXTRA-THIN MINIATURE CUTTING DISCS / STAINLESS STEEL



Material:

- Rust and acid-proofed steels
- High-strength/high-alloy steels
- Hardened steels
- Hardox
- High-strength sheet metal
- Plastic-coated sheet metal

Especially well-suited for cutting confined, hard-to-reach areas. To be used with matching mandrels for the ASB XT straight grinder.



All cutting discs for stainless steel are iron- and sulphur-free. Do NOT switch between standard steel and stainless steel when processing workpieces.



Iron and sulphur free



XT8 EXACT MINI

TOP LINE ●●●

mm:
0,8



At 0.8 mm, this cutting disc offers an exceptionally precise, clean and almost burr-free cut. Compatible with ASB XT mandrel.

- Optimal for cutting work at difficult to reach places
- Precise cut through 0.8 mm disc width
- Little bur formation



Matching mandrel ASB XT see page 024

Lifetime ●●●●●●●●
Cutting ability for solid material ●●●●●●●○
Cutting ability for thin-walled material ●●●●●●●●

XT8 EXACT MINI

				Product category	GTIN/pc. EAN/pc.
30 x 0.8 x 6.00	50900	50	207056	PK01	4011890059838
40 x 0.8 x 6.00	38200	50	207058	PK01	4011890059845
50 x 0.8 x 6.00	30600	50	207060	PK01	4011890059852
65 x 0.8 x 6.00	23500	50	207067	PK01	4011890059890

Abrasive identification according to ISO 525: A60U9BF1433

Shape 41



mm:
1,0-2,0

XT10 MINI

TOP LINE ●●●



- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

Ultra high-performance thin cutting disc for the most demanding user requirements. Compatible with ASB XT mandrel.

- Optimal for cutting work at difficult to reach places
- Long lifetime
- Fewer sparks

 Matching mandrel ASB XT see below



XT10 MINI

				Product category	GTIN/pc. EAN/pc.
50 × 1.0 × 6.00	30600	50	206799	PK01	4011890058107
50 × 2.0 × 6.00	30600	25	206800	PK01	4011890058114
65 × 1.0 × 6.00	23500	50	206801	PK01	4011890058121
65 × 2.0 × 6.00	23500	25	206802	PK01	4011890058138
75 × 1.0 × 6.00	20100	50	209338	PK01	4011890084151
75 × 1.0 × 10.00	20100	50	206803	PK01	4011890058145
75 × 2.0 × 10.00	20100	25	206804	PK01	4011890058152
100 × 1.0 × 10.00	15280	50	205067	PK01	4011890112861

Abrasive identification according to ISO 525: A46U9BF1432

ASB XT

TOP LINE ●●●



Mandrel for RHODIUS mini cutting disc. The maximum permissible peripheral speed when using the mandrel is 50 m/s.

- Compatible with 6 mm or 10 mm hole
- 6 mm shaft

 The maximum permissible peripheral speed when using this mandrel is 50 m/s



ASB XT

			Product category	GTIN/pc. EAN/pc.
M6 thread	1	303194	PK01	4011890059326
M10 thread	1	303195	PK01	4011890064733

STATIONARY CUTTING DISCS / STAINLESS STEEL



Material:

- Rust and acid-proofed steels
- High-strength/high-alloy steels
- Hardened steels
- Hardox
- High-strength sheet metal
- Plastic-coated sheet metal



All cutting discs for stainless steel are iron- and sulphur-free. Do NOT switch between standard steel and stainless steel when processing workpieces.



Iron and sulphur free



XT8 EXACT

mm:

0,8

TOPLINE



The 0.8 mm cutting disc with ultra low-noise operation. Produces a precise and nearly burr-free cut.

- Precise cut, less force required
- Minimum bur formation for less rework
- Cool cut reduces tarnish colours and material distortion

Lifetime ●●●●○
Cutting ability for solid material ●●○○○○
Cutting ability for thin-walled material ●●●●●



Especially for low-power machines and battery-powered angle grinders

XT8 EXACT

	⊕	1/min	3D	Computer	Product category	GTIN/pc. EAN/pc.
115 × 0.8 × 22.23		13300	50	210057	PK01	4011890094983
125 × 0.8 × 22.23		12250	50	210058	PK01	4011890095003

Abrasive identification according to ISO 525: A60U9BF1433

Shape 41





Shape 42



Shape 42

XTK8 EXACT

					Product category	GTIN/pc. EAN/pc.
115 × 0.8 × 22.23		13300	50	206683	PK01	4011890057643
125 × 0.8 × 22.23		12250	50	206684	PK01	4011890057650

Abrasive identification according to ISO 525: A60U9BF1433

XTK8 EXACT PACK

					Product category	GTIN/pc. EAN/pc.
125 × 0.8 × 22.23		12200	25	211077	PK01	4011890123089

Abrasive identification according to ISO 525: A60U9BF1433

mm:

1,0-1,9

XT100

TOP LINE ●●●

- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

Cutting disc with ceramic abrasive grain.
For aggressive cutting performance and a long lifetime with high-volume grinding.

- Cutting disc with ceramic abrasive grain
- High cutting speed
- Little bur formation



Shape 41

XT100

					Product category	GTIN/pc. EAN/pc.
115 × 1.0 × 22.23		13300	25	210220	PK01	4011890096291
115 × 1.5 × 22.23		13300	25	210221	PK01	4011890096307
125 × 1.0 × 22.23		12250	25	210222	PK01	4011890096314
125 × 1.5 × 22.23		12250	25	210223	PK01	4011890096321
150 × 1.5 × 22.23		10200	25	210224	PK01	4011890096338
180 × 1.5 × 22.23		8500	25	210225	PK01	4011890096345
230 × 1.9 × 22.23		6650	25	210226	PK01	4011890096352

Abrasive identification according to ISO 525: A36U0BF13679



XT10

mm:
1,0-1,9

TOP LINE



Ultra high-performance thin cutting disc for demanding user requirements.

- Little bur formation
- High cutting speed
- Fewer sparks

i Ideal for high-powered machinery.

Lifetime ●●●●●●●●
Cutting ability for solid material ●●●●●●●●
Cutting ability for thin-walled material ●●●●●●●●

XT10

				Product category	GTIN/pc. EAN/pc.
105 × 1.0 × 15.00	15300	25	208775	PK01	4011890072547
105 × 1.0 × 16.00	15300	50	209822	PK01	4011890094129
115 × 1.0 × 22.23	13300	50	206162	PK01	4011890055977
115 × 1.5 × 22.23	13300	50	206164	PK01	4011890055991
125 × 1.0 × 22.23	12250	50	206163	PK01	4011890055984
125 × 1.5 × 22.23	12250	50	206165	PK01	4011890056004
150 × 1.5 × 22.23	10200	25	206258	PK01	4011890056103
180 × 1.5 × 22.23	8500	25	206259	PK01	4011890056110
230 × 1.9 × 22.23	6650	25	206260	PK01	4011890056127

Abrasive identification according to ISO 525: A46U9BF1432

Shape 41

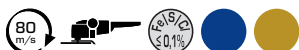


XTK10

				Product category	GTIN/pc. EAN/pc.
115 × 1.0 × 22.23	13300	50	206166	PK01	4011890056011
115 × 1.5 × 22.23	13300	50	206168	PK01	4011890056035
125 × 1.0 × 22.23	12250	50	206167	PK01	4011890056028
125 × 1.5 × 22.23	12250	50	206169	PK01	4011890056042
180 × 1.5 × 22.23	8500	25	206262	PK01	4011890056141
230 × 1.9 × 22.23	6650	25	206263	PK01	4011890056158

Abrasive identification according to ISO 525: A46U9BF1432

Shape 42



XT38

mm:
1,0-1,9

PRO LINE



Extra-thin cutting disc offering a long lifetime and excellent price-performance ratio.

- Little bur formation
- High cutting speed
- Fewer sparks

i Ideal for low-power machines

Lifetime ●●●●●●●●
Cutting ability for solid material ●●●●●●●●
Cutting ability for thin-walled material ●●●●●●●●

XT38

				Product category	GTIN/pc. EAN/pc.
115 × 1.0 × 22.23	13300	50	204619	PK01	4011890051580
115 × 1.5 × 22.23	13300	50	203877	PK01	4011890050576
125 × 1.0 × 22.23	12250	50	204621	PK01	4011890051597
125 × 1.5 × 22.23	12250	50	203881	PK01	4011890050583
150 × 1.5 × 22.23	10200	25	205700	PK01	4011890054239
180 × 1.5 × 22.23	8500	25	205701	PK01	4011890054246
230 × 1.9 × 22.23	6650	25	205702	PK01	4011890054253

Abrasive identification according to ISO 525: A46U9BF1415

Shape 41





Shape 42

XTK38

				Product category	GTIN/pc. EAN/pc.
115 × 1.0 × 22.23	13300	50	205707	PK01	4011890054307
115 × 1.5 × 22.23	13300	50	205706	PK01	4011890054291
125 × 1.0 × 22.23	12250	50	205705	PK01	4011890054284
125 × 1.5 × 22.23	12250	50	205704	PK01	4011890054277
150 × 1.0 × 22.23	10200	25	209497	PK01	4011890090008
180 × 1.5 × 22.23	8500	25	205721	PK01	4011890054468
230 × 1.9 × 22.23	6650	25	205703	PK01	4011890054260

Abrasive identification according to ISO 525: A46U9BF14123

mm:

1,0-1,9

XT70

ALPHA LINE ●○○

- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

A reliable cutting disc for the cost-conscious professional.

- Little bur formation
- High cutting speed
- Fewer sparks



Ideal for low-power machines



Shape 41

XT70

				Product category	GTIN/pc. EAN/pc.
100 × 1.0 × 16.00	15280	50	208697	PK01	4011890071007
115 × 1.0 × 22.23	13300	100	207436	PK01	4011890061343
115 × 1.5 × 22.23	13300	100	207438	PK01	4011890061367
125 × 1.0 × 22.23	12250	100	207437	PK01	4011890061350
125 × 1.5 × 22.23	12250	50	207439	PK01	4011890061374
150 × 1.5 × 22.23	10200	25	211095	PK01	4011890123638

Abrasive identification according to ISO 525: A46T11BF10097



Shape 42

XTK70

				Product category	GTIN/pc. EAN/pc.
150 × 1.0 × 22.23	10200	25	209511	PK01	4011890090268
180 × 1.5 × 22.23	8500	25	208121	PK01	4011890064856
230 × 1.9 × 22.23	6650	25	208122	PK01	4011890064863

Abrasive identification according to ISO 525: A46T11BF10097



Shape 41

XT70 Pack

				Product category	GTIN/pc. EAN/pc.
115 × 1.0 × 22.23	13300	50	211080	PK01	4011890123119
125 × 1.0 × 22.23	12250	25	211078	PK01	4011890123096
125 × 1.0 × 22.23	12250	50	211081	PK01	4011890123126
125 × 1.5 × 22.23	12250	25	211079	PK01	4011890123102

Abrasive identification according to ISO 525: A46T11BF11058



XT70 BOX

ALPHALINE ●○○

mm:

1,0-1,5

The reliable cutting disc for the cost-conscious professional.
10 × XT70 in the re-closable box.

- High cutting speed
- Fewer sparks



Ideal for low-power machines

Lifetime ●●●●○
Cutting ability for solid material ●●●○○○
Cutting ability for thin-walled material ●●●●○

XT70 BOX

					Product category	GTIN/pc. EAN/pc.
115 × 1.0 × 22.23		13300	10	208225	PK01	4011890063187
115 × 1.5 × 22.23		13300	10	211082	PK01	4011890123133
125 × 1.0 × 22.23		12250	10	208226	PK01	4011890063194
125 × 1.5 × 22.23		12250	10	211083	PK01	4011890123140

Abrasive identification according to ISO 525: A46T11BF10097

Shape 41



CONTENTS

Cutting

Cleaning

Grinding

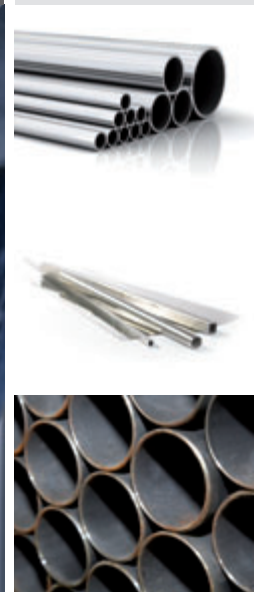
Fine grinding/
polishing

Milling

Diamond tools

Occupational safety

CUTTING DISCS FOR BATTERY-POWERED GRINDERS / STAINLESS STEEL



Extra-thin cutting discs. Specially designed for use with battery-powered angle grinders. High cutting speed. Powersaving operation for an extended battery life.



All cutting discs for stainless steel are Iron and sulphur free. Do NOT switch between standard steel and stainless steel when processing workpieces.

Material:

- Rust and acid-proofed steels
- High-strength/high-alloy steels
- Hardened steels
- Hardox
- High-strength sheet metal
- Plastic-coated sheet metal

mm:

1,0

XT15 ACCU BOX

TOP LINE ●●●

- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

Ensures a long and gentle operating time of the battery.
10 x XT15 ACCU in the re-closable tin box.

- Optimised for use with battery-powered angle grinders
- High cutting speed



Shape 41

XT15 ACCU BOX

				Product category	GTIN/pc. EAN/pc.
115 x 1.0 x 22.23	13300	10	210247	PK01	4011890096734
125 x 1.0 x 22.23	12250	10	210248	PK01	4011890096758

Abrasive identification according to ISO 525: A46U9BF3797

STATIONARY CUTTING DISCS / STEEL



Material:

- High-strength/high-alloy steels
- Structural steels
- Tool steels
- Hardened steels
- High-strength sheet metal
- Rebar



Rhodium steel cutting discs are matched to process carbon steel and produce cost-effective cutting results.


XT200
TOPLINE
**mm:
1,0-1,9**


Extra-thin cutting disc with ceramic abrasive grain.
For aggressive and long-lasting cutting performance.

- Minimal burr formation and fewer sparks
- High cutting speed
- For especially hard and cold steels

Cutting ability for solid material Lifetime
Cutting ability for thin-walled material

XT200

				Product category	GTIN/pc. EAN/pc.
115 x 1.0 x 22.23	13300	25	210227	PK01	4011890096369
115 x 1.5 x 22.23	13300	25	210228	PK01	4011890096376
125 x 1.0 x 22.23	12250	25	210229	PK01	4011890096383
125 x 1.5 x 22.23	12250	25	210230	PK01	4011890096390
150 x 1.5 x 22.23	10200	25	210231	PK01	4011890096406
180 x 1.5 x 22.23	8500	25	210232	PK01	4011890096413
230 x 1.9 x 22.23	6650	25	210233	PK01	4011890096420

Abrasive identification according to ISO 525: 78A36U0BF13682

Shape 41



mm:
1,0-1,9

XT20

TOP LINE ●●●



- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

A reliable cutting disc for the cost-conscious professional.
Ideal for low-power machines.

- Little bur formation
- High cutting speed
- Fewer sparks

Ideal for low-power machines



Shape 41

XT20

				Product category	GTIN/pc. EAN/pc.
115 x 1.0 x 22.23	13300	50	206170	PK01	4011890056059
115 x 1.5 x 22.23	13300	50	206172	PK01	4011890056073
125 x 1.0 x 22.23	12250	50	206171	PK01	4011890056066
125 x 1.5 x 22.23	12250	50	206173	PK01	4011890056080
150 x 1.5 x 22.23	10200	25	206264	PK01	4011890056165
180 x 1.5 x 22.23	8500	25	206265	PK01	4011890056172
230 x 1.9 x 22.23	6650	25	206266	PK01	4011890056189

Abrasive identification according to ISO 525: A46U9BF1430



Shape 42

XTK20

				Product category	GTIN/pc. EAN/pc.
230 x 1.9 x 22.23	6650	25	206313	PK01	4011890056387

Abrasive identification according to ISO 525: A46U9BF14333

mm:
1,0-1,9

XT67

PRO LINE ●●●○



- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

Extra-thin cutting disc offering a long lifetime and optimal price-performance ratio.

- Little bur formation
- High cutting speed
- Fewer sparks



Shape 41

XT67

				Product category	GTIN/pc. EAN/pc.
115 x 1.0 x 22.23	13300	50	205425	PK01	4011890053201
115 x 1.5 x 22.23	13300	50	202378	PK01	4011890043288
125 x 1.0 x 22.23	12250	50	205426	PK01	4011890053218
125 x 1.5 x 22.23	12250	50	202384	PK01	4011890043301
150 x 1.5 x 22.23	10200	25	205709	PK01	4011890054321
180 x 1.5 x 22.23	8500	25	205710	PK01	4011890054338
230 x 1.9 x 22.23	6650	25	205711	PK01	4011890054345

Abrasive identification according to ISO 525: 74A30T11BF1367

XTK67

				Product category	GTIN/pc. EAN/pc.
180 × 1.5 × 22.23	8500	25	206034	PK01	4011890055533
230 × 1.9 × 22.23	6650	25	206773	PK01	4011890057926

Abrasive identification according to ISO 525: 74A30T1 1BF1379

Shape 42

**XT77**

ALPHALINE 

mm:
1,0-1,9

A reliable cutting disc for the cost-conscious professional.
Optimised for steel applications.

- Little bur formation
- High cutting speed
- Fewer sparks

 Ideal for low-power machines

Lifetime     
Cutting ability for solid material     
Cutting ability for thin-walled material     

XT77

				Product category	GTIN/pc. EAN/pc.
115 × 1.0 × 22.23	13300	50	208698	PK01	4011890071021
115 × 1.5 × 22.23	13300	50	208699	PK01	4011890071038
125 × 1.0 × 22.23	12250	50	208700	PK01	4011890071045
125 × 1.5 × 22.23	12250	50	208701	PK01	4011890071052
150 × 1.5 × 22.23	10200	25	208861	PK01	4011890073766
230 × 1.9 × 22.23	6650	25	209744	PK01	4011890093283

Abrasive identification according to ISO 525: A46M1 1BF11075

Shape 41

**XTK77**

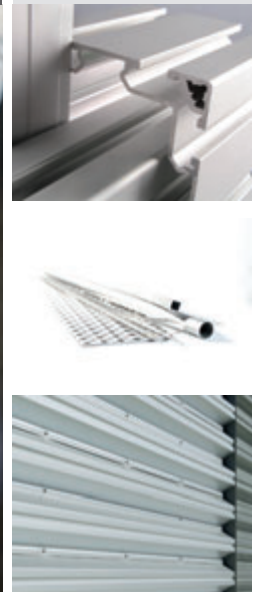
				Product category	GTIN/pc. EAN/pc.
180 × 1.5 × 22.23	8500	25	208702	PK01	4011890071069
230 × 1.9 × 22.23	6650	25	208703	PK01	4011890071076

Abrasive identification according to ISO 525: A46M1 1BF11337

Shape 42



EXTRA-THIN CUTTING DISCS / NON-FERROUS METALS



Special fillers prevent disc clogging



Aluminium dust is very fine: even with extraction, it can still accumulate in the angle grinder and destroy it. Air grinders are less sensitive to dust. If you are cutting aluminium with an electrical angle grinder, using a thin aluminium cutting disc will reduce dust production by half. Clean the angle grinder with compressed air after each operation. Proper extraction is mandatory in closed rooms since high levels of aluminium dust in the air can cause explosions.

mm:
1,0-1,9

XT24

TOP LINE ●●●

- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

Extra-thin cutting disc with special fillers to prevent disc clogging.

- Little bur formation
- High cutting speed



Ideal for low-power machines

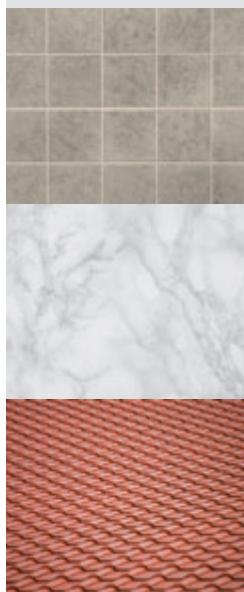


Shape 41

XT24

				Product category	GTIN/pc. EAN/pc.
115 × 1.0 × 22.23	13300	50	210450	PK01	4011890098806
115 × 1.5 × 22.23	13300	50	205910	PK01	4011890055106
125 × 1.0 × 22.23	12250	50	210451	PK01	4011890098820
125 × 1.5 × 22.23	12250	50	205911	PK01	4011890055113
150 × 1.5 × 22.23	10200	25	205912	PK01	4011890055120
180 × 1.5 × 22.23	8500	25	205913	PK01	4011890055137
230 × 1.9 × 22.23	6650	25	205914	PK01	4011890055144

Abrasive identification according to ISO 525: A24PBF26

EXTRA-THIN CUTTING DISCS /
STONE**Material:**

- Concrete products/screed
- Limestone
- Artificial stone
- Natural stone
- Marble
- Titanium



Extra-thin cutting discs offer a low-dust cut with little edge chipping.

**XT66**

mm:

1,5-1,9**TOPLINE**

Cuts tiles to leave a clean cutting edge. Good cutting performance on titanium.

- Little edge chipping
- High cutting speed
- Low-dust cut



Ideal for low-power machines

Lifetime ●●●●●●●●
Cutting ability for solid material ●●●●●●●○
Cutting ability for thin-walled material ●●●●●●●●

XT66

				Product category	GTIN/pc. EAN/pc.
115 x 1.5 x 22.23	13300	50	204625	PK01	4011890051641
125 x 1.5 x 22.23	12250	50	204624	PK01	4011890051658
180 x 1.9 x 22.23	8500	25	204623	PK01	4011890051665
230 x 1.9 x 22.23	6650	25	204622	PK01	4011890051672

Abrasive identification according to ISO 525: C36R8BF1416

Shape 41



FREEHAND CUTTING DISCS / STAINLESS STEEL



All cutting discs for stainless steel are iron- and sulphur-free. Do NOT switch between standard steel and stainless steel when processing workpieces.



Iron and sulphur free

Material:

- Rust- and acid-proofed steels
- High-strength/high-alloy steels
- Tool steels
- Hardened steels
- Hardox
- High-strength sheet metal

mm:
2,0-3,0

FT38

TOP LINE ●●●



- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

High-performance freehand cutting disc for a powerful cut with maximum service life.
Iron and sulphur free.

- Long service life
- Easy cutting
- High cutting speed



Shape 41

FT38

	⊕	mm	mm	mm	Product category	GTIN/pc. EAN/pc.
115 × 2.0 × 22.23		13300	25	207444	PK02	4011890061435
125 × 2.0 × 22.23		12250	25	206377	PK02	4011890056516
180 × 2.0 × 22.23		8500	25	206374	PK02	4011890056530
180 × 3.0 × 22.23		8500	25	201113	PK02	4011890005507
230 × 2.5 × 22.23		6650	25	206373	PK02	4011890056547
230 × 3.0 × 22.23		6650	25	201122	PK02	4011890005545
125 × 3.0 × 22.23		12250	25	203886	PK02	4011890051351

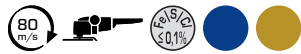
Abrasive identification according to ISO 525: A24U9BF1337

FTK38

				Product category	GTIN/pc. EAN/pc.
100 × 2.0 × 16.00	15300	25	201082	PK02	4011890005361
115 × 2.0 × 22.23	13300	25	207440	PK02	40118900061398
115 × 3.0 × 22.23	13300	25	201086	PK02	4011890005392
125 × 2.0 × 22.23	12250	25	207441	PK02	40118900061404
125 × 3.0 × 22.23	12250	25	201095	PK02	4011890005439
180 × 2.0 × 22.23	8500	25	207442	PK02	40118900061411
180 × 3.0 × 22.23	8500	25	201099	PK02	4011890005460
230 × 2.5 × 22.23	6650	25	207443	PK02	40118900061428
230 × 3.0 × 22.23	6650	25	201102	PK02	4011890005484

Abrasive identification according to ISO 525: A24U9BF1338

Shape 42



FT26

ALPHA LINE

mm:
2,0-2,5

A reliable cutting disc for the cost-conscious professional.
Iron and sulphur free.

- Long service life
- Comfortable cutting behaviour
- Easy cutting

Lifetime ●●●●○○
Cutting ability for solid material ●●●●○○
Cutting ability for thin-walled material ●●●○○○

FT26

				Product category	GTIN/pc. EAN/pc.
115 × 2.0 × 22.23	13300	25	208724	PK02	4011890071533
125 × 2.0 × 22.23	12250	25	208725	PK02	4011890071557
180 × 2.0 × 22.23	8500	25	208726	PK02	4011890071571
230 × 2.5 × 22.23	6650	25	208727	PK02	4011890071595

Abrasive identification according to ISO 525: A24R13BF11698

Shape 41



FTK26

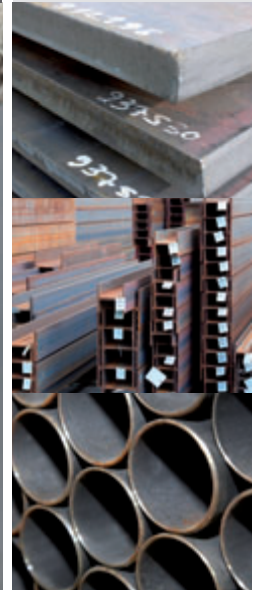
				Product category	GTIN/pc. EAN/pc.
115 × 2.0 × 22.23	13300	25	208728	PK02	4011890071618
125 × 2.0 × 22.23	12250	25	208729	PK02	4011890071632
180 × 2.0 × 22.23	8500	25	208730	PK02	4011890071656
230 × 2.5 × 22.23	6650	25	208731	PK02	4011890071670

Abrasive identification according to ISO 525: A24R13BF11698

Shape 42



FREEHAND CUTTING DISCS / STEEL



Rhodius steel cutting discs are matched to process carbon steel and produce cost-effective cutting results.

Material:

- High-strength/high-alloy steels
- Structural steels
- Tool steels
- Hardened steels
- High-strength sheet metal
- Rebar

mm:
2,5

FT67

TOP LINE ●●●



- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

Ultra high-performance freehand cutting disc for demanding user requirements.

- Long service life
- Easy cutting
- High cutting speed



Shape 41

FT67

	⊕	U/min	Box	PC	Product category	GTIN/pc. EAN/pc.
115 × 2.5 × 22.23		13300	25	202390	PK02	4011890012895
125 × 2.5 × 22.23		12250	25	202396	PK02	4011890012932
180 × 2.5 × 22.23		8500	25	202403	PK02	4011890012970
230 × 2.5 × 22.23		6650	25	202417	PK02	4011890013045

Abrasive identification according to ISO 525: 74A30T11BF1367

FTK67

				Product category	GTIN/pc. EAN/pc.
115 × 2.5 × 22.23	13300	25	202392	PK02	4011890012918
125 × 2.5 × 22.23	12250	25	202398	PK02	4011890012956
180 × 2.5 × 22.23	8500	25	202407	PK02	4011890012994
230 × 2.5 × 22.23	6650	25	202410	PK02	4011890013014

Abrasive identification according to ISO 525: 74A30T1 1BF1379

Shape 42

**FT33****PROLINE**mm:
2,0-3,0

Versatile cutting disc that offers a good price-performance ratio.

- High cutting speed
- Comfortable cutting behaviour
- Easy cutting

Lifetime ●●●●○
Cutting ability for solid material ●●●●○
Cutting ability for thin-walled material ●●●●○

FT33

				Product category	GTIN/pc. EAN/pc.
100 × 2.0 × 16.00	15300	25	200736	PK02	4011890003770
115 × 2.0 × 22.23	13300	25	200961	PK02	4011890004784
115 × 3.0 × 22.23	13300	25	200719	PK02	4011890003718
125 × 2.0 × 22.23	12250	25	200969	PK02	4011890004814
125 × 3.0 × 22.23	12250	25	200755	PK02	4011890003893
150 × 2.0 × 22.23	10200	25	200782	PK02	4011890049013
150 × 3.0 × 22.23	10200	25	200773	PK02	4011890003985
180 × 2.0 × 22.23	8500	25	200975	PK02	4011890004845
180 × 3.0 × 22.23	8500	25	200786	PK02	4011890004050
230 × 2.0 × 22.23	6650	25	200979	PK02	4011890004869
230 × 3.0 × 22.23	6650	25	200807	PK02	4011890004159

Abrasive identification according to ISO 525: A24Q-BF20

Shape 41

**FTK33**

				Product category	GTIN/pc. EAN/pc.
100 × 2.0 × 16.00	15300	25	200840	PK02	4011890004357
100 × 3.0 × 16.00	15300	25	200843	PK02	4011890004388
115 × 2.0 × 22.23	13300	25	200983	PK02	4011890004883
115 × 3.0 × 22.23	13300	25	200853	PK02	4011890004432
125 × 2.0 × 22.23	12250	25	200988	PK02	4011890004913
125 × 3.0 × 22.23	12250	25	200891	PK02	4011890004517
150 × 3.0 × 22.23	10200	25	200922	PK02	4011890004609
180 × 2.0 × 22.23	8500	25	200992	PK02	4011890004944
180 × 3.0 × 22.23	8500	25	200928	PK02	4011890004630
230 × 2.0 × 22.23	6650	25	200995	PK02	4011890004968
230 × 3.0 × 22.23	6650	25	200943	PK02	4011890004722

Abrasive identification according to ISO 525: A24Q-BF21

Shape 42



mm:
2,0-3,0

KSM

ALPHA LINE ●○○



- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

The industry-standard metal cutting disc for the cost-conscious professional.
Cuts easily with a good service life.

- High cutting speed
- Easy cutting
- Comfortable cutting behaviour



Shape 41



Shape 42

KSM

					Product category	GTIN/pc. EAN/pc.
115 × 3.0 × 22.23		13300	25	200539	PK02	4011890002858
125 × 3.0 × 22.23		12250	25	200543	PK02	4011890002872
150 × 3.0 × 22.23		10200	25	200548	PK02	4011890002896
180 × 3.0 × 22.23		8500	25	200509	PK02	4011890002780
230 × 3.0 × 22.23		6650	25	200550	PK02	4011890002919

Abrasive identification according to ISO 525: A24PBF25

KSMK

					Product category	GTIN/pc. EAN/pc.
100 × 2.0 × 16.00		15300	25	200629	PK02	4011890003268
115 × 3.0 × 22.23		13300	25	200631	PK02	4011890003282
125 × 3.0 × 22.23		12250	25	200636	PK02	4011890003305
180 × 3.0 × 22.23		8500	25	200643	PK02	4011890003343
230 × 3.0 × 22.23		6650	25	200652	PK02	4011890003367

Abrasive identification according to ISO 525: A24PBF33

mm:
3,0-4,0

FT30

PRO LINE ●●○



- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

Ultra high-performance cutting disc for petrol-driven and electrical cutting machines.

- Extra reinforcement for high lateral forces
- Long service life
- High cutting speed



Shape 41

FT30

					Product category	GTIN/pc. EAN/pc.
300 × 3.0 × 20.00		5100	25	201142	PK02	4011890005637
300 × 3.0 × 22.23		5100	25	201150	PK02	4011890005699
300 × 3.0 × 25.40		5100	25	201166	PK02	4011890005804
350 × 4.0 × 20.00		5500	10	201182	PK02	4011890005910
350 × 4.0 × 22.23		5500	10	201184	PK02	4011890005934
350 × 4.0 × 25.40		5500	10	201187	PK02	4011890005958

Abrasive identification according to ISO 525: A24PBF511

FREEHAND CUTTING DISCS / NON-FERROUS METALS



Material:

- Non-ferrous metals
- Bronze
- Brass
- Bearing metal
- Al/Mg alloys

Special fillers prevent disc clogging



Proper extraction is mandatory in closed rooms since high levels of aluminium dust in the air can cause explosions.


FT24

mm:

2,0-2,5
TOPLINE

Freehand cutting disc with special fillers.
Fillers prevent disc clogging even during prolonged use.

- High cutting speed
- Cool cut
- No clogging

Lifetime ●●●●○
Cutting ability for solid material ●●●●●
Cutting ability for thin-walled material ●●●●○

FT24

				Product category	GTIN/pc. EAN/pc.
125 × 2.0 × 22.23	12250	25	202460	PK02	4011890013267
180 × 2.5 × 22.23	8500	25	201048	PK02	4011890005200
230 × 2.5 × 22.23	6650	25	201055	PK02	4011890005255

Abrasive identification according to ISO 525: A24PBF26

FTK24

				Product category	GTIN/pc. EAN/pc.
115 × 2.0 × 22.23	13300	25	201064	PK02	4011890005309
125 × 2.0 × 22.23	12250	25	201070	PK02	4011890005347
230 × 2.5 × 22.23	6650	25	201079	PK02	4011890034354

Abrasive identification according to ISO 525: A24PBF34

Shape 41

Shape 42



FREEHAND CUTTING DISCS / STONE



Do you need to cut asphalt? Our resin-bonded cutting disc FT40 or the diamond cutting discs LD60 and LD70 produce ideal results.

Material:

- Concrete products/screed
- Limestone
- Artificial stone
- Natural stone
- Marble
- Hard aluminium

mm:
2,0-3,0

FT44

PROLINE ●●○



- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

Dependable freehand cutting disc with less edge chipping.
Usable in many applications.

- High cutting speed
- Cool cut
- Easy cutting



Shape 41

FT44

	⊕	V _{min}	📦	💻	Product category	GTIN/pc. EAN/pc.
	100 × 2.5 × 16.00	15300	25	201737	PK02	4011890009512
	115 × 3.0 × 22.23	13300	25	201750	PK02	4011890009581
	125 × 3.0 × 22.23	12250	25	201743	PK02	4011890009543
	180 × 3.0 × 22.23	8500	25	201764	PK02	4011890009666
	230 × 3.0 × 22.23	6650	25	201788	PK02	4011890009796

Abrasive identification according to ISO 525: C30Q-BF47

FTK44

				Product category	GTIN/pc. EAN/pc.
100 × 2.0 × 16.00	15300	25	201804	PK02	4011890009901
115 × 3.0 × 22.23	13300	25	201810	PK02	4011890009932
125 × 3.0 × 22.23	12250	25	201838	PK02	4011890010006
150 × 3.0 × 22.23	10200	25	201863	PK02	4011890010075
180 × 3.0 × 22.23	8500	25	201867	PK02	4011890010099
230 × 3.0 × 22.23	6650	25	201873	PK02	4011890010136

Abrasive identification according to ISO 525: C30Q-BF48

Shape 42



350 mm 300 mm

FT40**PROLINE** ●●●○mm:
3,0-4,0

High-performance cutting disc for use with petrol-driven and electrical cutting machines.

- High cutting speed
- Cool cut
- Easy cutting

Lifetime ●●●●○○
Cutting ability for solid material ●●●●○○
Cutting ability for thin-walled material ●●●○○○

FT40

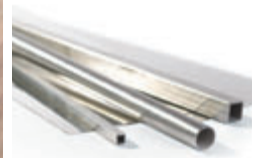
				Product category	GTIN/pc. EAN/pc.
300 × 3.0 × 20.00	5100	25	201910	PK02	4011890010372
300 × 3.0 × 25.40	5100	25	201912	PK02	4011890010396
350 × 4.0 × 20.00	5500	10	201933	PK02	4011890010549
350 × 4.0 × 25.40	5500	10	201940	PK02	4011890010587

Abrasive identification according to ISO 525: C24R-BF610

Shape 41



STATIONARY CUTTING DISCS / STAINLESS STEEL



Please note that stationary cutting discs are NOT suitable for freehand cutting



Iron and sulphur free

Material:

- Rust- and acid-proofed steels
- High-strength/high-alloy steels
- Tool steels
- Hardened steels
- Hardox
- High-strength sheet metal

mm:

2,5-3,0

ST38

TOP LINE ●●●



- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

Stationary stainless steel disc designed specifically for chop saw use.
High zircon content. Iron and sulphur free.

- High cutting speed
- Long service life
- Easy cutting



Shape 41

ST38

	⊕	⊖	📦	💻	Product category	GTIN/pc. EAN/pc.
300 × 2.5 × 25.40		5100	10	209498	PK03	4011890090015
350 × 2.5 × 25.40		4400	10	209499	PK03	4011890090022
400 × 3.0 × 25.40		3850	10	209500	PK03	4011890090039

Abrasive identification according to ISO 525: 31A24P9-BF13083



Material:

- High-strength/high-alloy steels
- Structural steels
- Tool steels
- Hardened steels
- Hardox
- Rebar



Please note that stationary cutting discs are NOT suitable for freehand cutting



ST56

PROLINE

mm:
3,0-5,0

Stationary cutting disc with high stock removal performance.
Extra exterior reinforcement for use at high working speeds.

- High cutting speed
- Suitable also for cast-iron parts

Lifetime ●●●●○○
Cutting ability for solid material ●●●●○○
Cutting ability for thin-walled material ●●●●○○

					Product category	GTIN/pc. EAN/pc.
	300 × 3.0 × 25.40	6400	10	201397	PK03	4011890007518
	350 × 3.5 × 25.40	5500	10	201415	PK03	4011890007655
	400 × 4.0 × 40.00	4800	10	201432	PK03	4011890007808
	500 × 5.0 × 40.00	3850	10	201457	PK03	4011890007990

Abrasive identification according to ISO 525: A24R-BF564

ST56

Shape 41



mm:
2,5-3,0

ST34

ALPHA LINE ●○○

- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

Stationary cutting disc with high stock removal performance. Ideal for use with portable workshop machines (up to 3 kW) and chop saws.

- High cutting speed
- Long service life
- Easy cutting



Shape 41

ST34

	⊕	⊖/min	📦	💻	Product category	GTIN/pc. EAN/pc.
300 × 2.5 × 25.40		5100	10	201510	PK03	4011890008379
300 × 3.0 × 25.40		5100	10	201507	PK03	4011890008348
300 × 3.0 × 32.00		5100	10	206523	PK03	4011890057407
350 × 2.5 × 25.40		4400	10	201518	PK03	4011890008430
350 × 2.5 × 32.00		4400	10	205836	PK03	4011890054901
350 × 3.0 × 25.40		4400	10	201514	PK03	4011890008409
350 × 3.0 × 32.00		4400	10	205578	PK03	4011890053966
400 × 3.0 × 25.40		3850	10	201504	PK03	4011890008324
400 × 3.0 × 32.00		3850	10	206455	PK03	4011890056752

Abrasive identification according to ISO 525: A36N8BF348



mm:
3,0-4,0

ST21

ALPHA LINE ●○○

- Lifetime
- Cutting ability for solid material
- Cutting ability for thin-walled material

Heavy-duty stationary cutting disc with rugged exterior reinforcement for safe cutting.

- Long lifetime
- Cool cut
- Easy cutting



Shape 41

ST21

	⊕	⊖/min	📦	💻	Product category	GTIN/pc. EAN/pc.
300 × 3.0 × 22.23		6400	10	201304	PK03	4011890006900
300 × 3.0 × 25.40		6400	10	201305	PK03	4011890006917
300 × 3.0 × 32.00		6400	10	201307	PK03	4011890006931
300 × 3.0 × 40.00		6400	10	201308	PK03	4011890006948
350 × 3.5 × 25.40		5500	10	201330	PK03	4011890007075
350 × 3.2 × 32.00		5500	10	201332	PK03	4011890007099
400 × 4.0 × 32.00		4800	10	201353	PK03	4011890007198
400 × 4.0 × 40.00		4800	10	201354	PK03	4011890007204

Abrasive identification according to ISO 525: A24R-BF211





This professional tool set offers the right tool for many day-to-day jobs in the car repair shop. The XT8 EXACT cuts thin-walled components almost burr-free. The brushes included make it easier to clean and remove lacquer from workpieces.

The XT35 CROSS has been designed for cutting and light grinding work, such as burr removing, in a single operation. The VISION COOL offers an unobstructed view of the workpiece to help minimise errors during grinding. This saves time and money, particularly when processing thin-walled components such as mudguards.

AUTOMOTIVE

				Product category	GTIN/pc. EAN/pc.
	125	1	209542	PK01	4011890090749

Content:

1 × SRBZ, 115 mm (353077)

1 × STBZ, 65 mm (353085)

3 × VISION COOL, 125 mm, K60 (207078)

5 × XTK8 EXACT, 125 mm (206684)

5 × XTK35 CROSS, 125 mm (208373)

