

CLAMPING TOOLS

Bahco clamps – Made for Pressure

Whether you are making cabinets or furniture, completing interior work, flooring or metal works, holding or clamping frames or round pieces – you should always start with the right tool for the job.

Bahco offers a wide range of clamps for all work environments from powerful holding to quick fixing.

This product group includes the quick clamping range, the 420 standard clamp range, spring clamps, the roofing tool LathKo, and bench vices.

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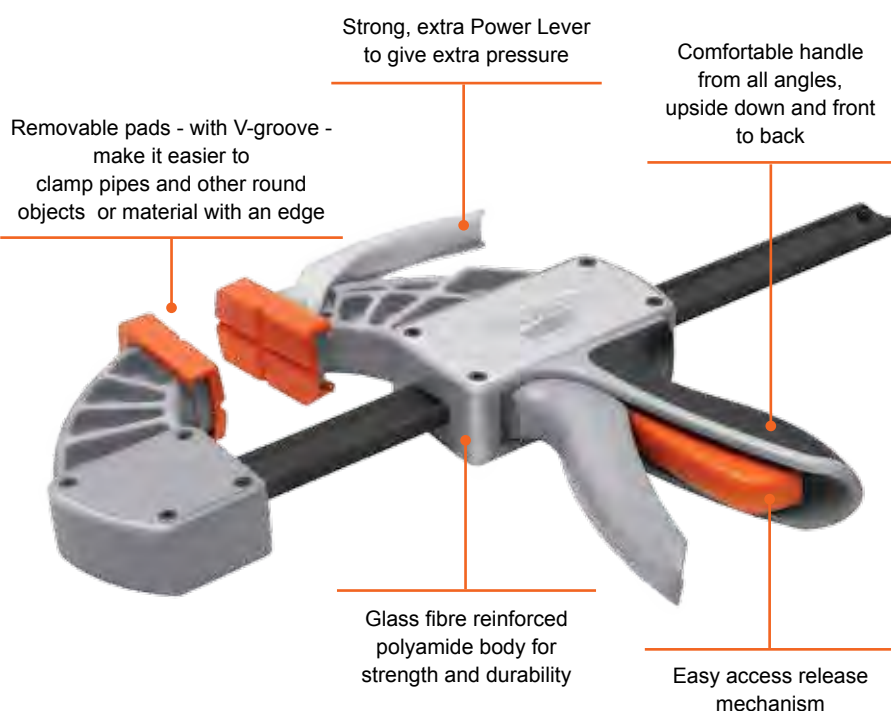


QUICK CLAMPS

QCS SERIES **Superior**[™]

The Superior range has been created for more demanding work where high-force tension, strength and durability are required. The Power Lever and the glass fibre reinforced polyamide body allow the

application of very strong pressure, suitable for use in tough environments. It provides easy and efficient high-force clamping to 300 mm.



Power Lever System

QC-PAD REPLACEMENT SPARE PADS medium and soft



SPRING CLAMPS



QCB SERIES

A clamp created for everyday professional work where powerful clamping is required. The variable speed function makes achieving a high clamping force easier, as the clamp has to move a shorter distance to reach the work piece. It is simple to convert the QCB series into a spreader – just use the orange Spreader button to move the small clamping jaw. Clamping up to 1250 mm.



- Variable speed mechanism makes it easier to reach high clamping force
- Removable pads, with V-groove
- Easy to turn into a spreader with the Spreader button
- Easy access release mechanism
- Comfortable handle from all angles, upside down, front to back



Quick change spreader jaw
Ability to clamp or spread.



Variable Speed Trigger
Clamp moves easily until it makes contact with work piece, slowing down as it exerts pressure.



Flat base
Makes clamp stand flat on table without support pads.



Easy release button
Releases clamp easily, without needing extra force.



"V" groove Pads
Make it easier to grip odd shapes like pipes or corners.



Medium and Soft Pads
Changeable pads for different usage make clamping secure without leaving marks. Spare pads are available.



Power Lever
Only on Superior clamp for high pressure clamping.

QCG SERIES

This clamp has been developed for everyday clamping and is slightly smaller than the rest of the range. It is simple to convert the QCB series into a spreader – just use the orange Spreader button to move the small clamping jaw. Clamping up to 300 mm.



- Easy access in more confined spaces, as a result of the smaller body
- Easy to turn into a spreader with the Spreader button
- Easy access release mechanism
- Comfortable handle for use at any angle; upside down, front to back



CLAMPS

QCS

QUICK CLAMPS



- The Superior clamp has the speed of the Quick Clamp but the extra lever to give the maximum force of 300 kg
- Standard pads are medium






	 731151		 L mm	 g
QCS-150	0135998	6	150	900
QCS-300	0136001	6	300	1050

QCB

QUICK CLAMPS



- A wider range up to 1250 mm in length
- QCB clamp has a force of 200 kg
- Replaceable gripping pads with 2 different compounds, standard pads fitted are medium
- Variable speed trigger mechanism that increases power as the head makes contact with the workpiece
- Can also be used as a spreader

	 731151		 L mm	 g
QCB-150	0135912	6	150	935
QCB-300	0135936	6	300	1044
QCB-1250	0135981	8	1250	1746
QCB-450	0135950	6	450	1145
QCB-600	0135967	4	600	1260
QCB-900	0135974	4	900	1493

QCG

QUICK CLAMPS



- The QCG clamp is slightly smaller in size than the QCB and QCS meaning it is ideal for confined spaces or smaller hands
- Clamp up to 125 kg
- It can also be converted for spreading

	 731151		 L mm	 g
QCG-150	0135899	6	150	500
QCG-300	0135905	6	500	600

QC-PAD



QUICK CLAMPS

- Replaceable pads for the QCS and QCB, available in Soft -S and Medium -M
- Sold in packs of 2, Black - M and Grey - S

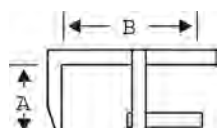
	 731151		
QC-PAD-M	0136025	10	60
QC-PAD-S	0136032	10	60





420



CLAMP

- Professional type F clamp with one fixed and one sliding bracket fitted to a galvanised profiled steel rail
- Zinc plated screw with special, plastic-covered ball-swivel foot for secure and easy clamping of odd shapes
- Tough and weather-resistant
- Square-shaped plastic grip



	 731151		A mm	B mm	
420-50-100	8011253	5	50	100	230
420-50-200	8011260	5	50	200	290
420-60-120	8043827	5	60	120	460
420-60-300	8043834	5	60	300	580
420-80-160	8011161	5	80	160	700
420-100-200	8011178	5	100	200	1100
420-120-250	8011185	5	120	250	1450
420-120-300	8011277	5	120	300	1600
420-120-400	8011284	1	120	400	1750
420-120-500	8011192	1	120	500	1950
420-120-600	8011215	1	120	600	2100
420-120-800	8011291	1	120	800	2400
420-120-1000	8127398	1	120	1000	2800
420-120-1250	8035235	1	120	1250	3230
420-120-1500	8035242	1	120	1500	3385
420-140-400	8043841	10	140	400	2390
420-175-400	8011222	1	175	400	2740

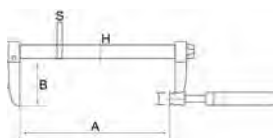






3064

CLAMP



- Steel clamp
- Beach wood handle
- Non-slip braking mechanism



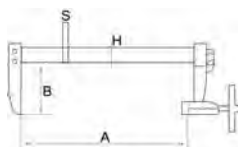
	 841334		A mm	B mm	H mm	S mm	 g
306403000	5216890	5	300	120	35	8	2
306404000	5098724	5	400	120	35	8	2.2
306405000	5216975	5	500	120	35	8	2.4
306406000	5098731	5	600	120	35	8	2.6
306408000	5098748	5	800	120	35	8	3





3066

CLAMP



- Steel clamp
- Steel "T" handle
- Non-slip braking mechanism



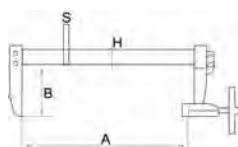
	 841334		A mm	B mm	H mm	S mm	
306601500	5098700	5	150	90	30	8	1.1
306602000	5098717	5	200	90	30	8	1.2
306602500	5217002	5	250	90	30	8	1.3
306603000	5217033	5	300	90	30	8	1.4
306604000	5217095	5	400	90	30	8	1.6





3067

CLAMP



- Steel clamp
- Steel "T" handle
- Non-slip braking mechanism



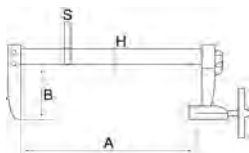
	 841334		A mm	B mm	H mm	S mm	
306702500	5123303	5	250	120	35	8	1.9
306703000	5217194	5	300	120	35	8	2.0
306703500	5123310	5	350	120	35	8	2.1
306704000	5098755	5	400	120	35	8	2.2
306705000	5098762	5	500	120	35	8	2.4
306706000	5098779	5	600	120	35	8	2.6
306707000	5123327	1	700	120	35	8	2.8
306708000	5098786	5	800	120	35	8	3.0
306710000	5098793	5	1000	120	35	8	3.4
306712000	5123334	2	1200	120	35	8	3.8
306715000	5123341	2	1500	120	35	8	4.4





3068

CLAMP



- Steel clamp
- Steel "T" handle
- Non-slip braking mechanism



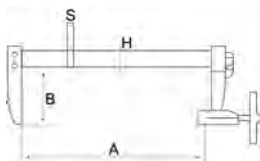
	 841334		A mm	B mm	H mm	S mm	 kg
306803000	5098809	5	300	150	40	10	3.2
306803500	5123365	5	350	150	40	10	3.1
306804000	5098816	5	400	150	40	10	3.4
306805000	5098823	2	500	150	40	10	3.7
306806000	5098830	2	600	150	40	10	4.0
306807000	5123372	2	700	150	40	10	4.3
306808000	5098847	2	800	150	40	10	4.6
306809000	5123389	2	900	150	40	10	4.9
306810000	5098854	2	1000	150	40	10	5.2
306812000	5098861	2	1200	150	40	10	5.8
306815000	5098878	1	1500	150	40	10	6.7
306820000	5098885	1	2000	150	40	10	8.2





3069

CLAMP



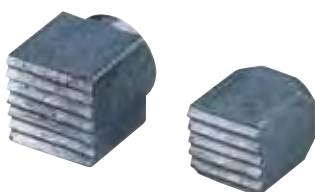
- Steel clamp
- Steel "T" handle
- Non-slip braking mechanism








	 841334		A mm	B mm	H mm	S mm	 kg
306903000	5123402	2	300	220	40	10	3.5
306904000	5123419	2	400	220	40	10	3.8
306905000	5123426	2	500	220	40	10	4.1
306906000	5123433	2	600	220	40	10	4.7
306907000	5123440	2	700	220	40	10	5.0
306908000	5123457	2	800	220	40	10	5.7
306910000	5123471	2	1000	220	40	10	6.0

3079

CLAMP



- Square brake for clamps
- 307900010 for 3064 and 3067 model
- 307900020 for 3068 and 3069 model

	 841334			 g
307900010	5126038	1	10x12	5
307900020	5126045	1	12x14.5	13




CLAMPS

420SC



CLAMP

- Handy spring clamps with a movable gripping surface for odd shapes
- Available in 25 mm and 50 mm opening

	 731151		 g
420SC-25	0169825	10	60
420SC-50	0169832	5	130

GC600



GRAVITY CLAMP

- Portable clamping device for work pieces of various sizes, can also be used as a small step ladder
- The clamp secures work pieces of various sizes using the gravity leverage principle
- The lightweight aluminium clamp is hinged and has 2 wheels for easy storage and transportation
- When a work piece is placed in the jaw the wheels will start to roll away to the side. This movement works at the same time to close the jaws, firmly fixating the work piece. To add even more fixation, it is possible to put one foot on the lowest step, applying pressure
- Fitted with 2 steps the clamp can be used as a small stepladder





	 731151		 mm	 g
GC600	8298579	1	690x210x625	11600

450-80/450-130



ROOFING CLAMP

- The lath ko helps the roofer to get the laths in the right position on the roof
- Can be adjusted for different thicknesses of the laths and for different distances between the laths
- Made of aluminium with the handle PVC coated
- Plastic adjustment knobs grooved for easy operation

	 731151		A mm	B mm	C mm	D mm	E mm	 g
450-130	0165186	8	720	60	100	25-130	220-605	775
450-80	8298531	6	473	40	50	25-80	220-455	469

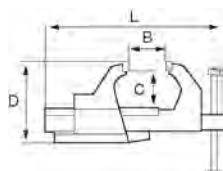


834V

BENCH VICES



- Heavy duty square guide bench vice
- Manufactured in high grade cast steel
- Interchangeable jaws
- Oversized anvil
- Laminated spindle thread for smooth operation



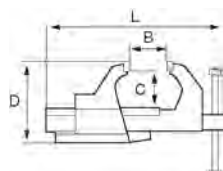
				B mm	C mm	D mm	L mm	
834V-4	8286811	1	100	125	66	122	325	5500
834V-5	8286828	1	125	150	80	152	402	12400
834V-6	8286835	1	150	200	98	182	492	19000
834V-7	8286842	1	175	235	118	211	551	29400

6072

BENCH VICES



- Heavy duty square guide bench vice
- Manufactured from high grade cast steel
- Interchangeable jaws
- Oversized anvil
- Laminated spindle thread for smooth operation
- Can be used with swivel base 833SB
- Spare jaws and spindle 6072M, 6010M and 6070H



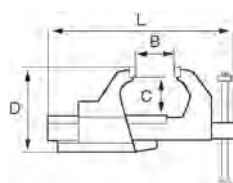
				B mm	C mm	D mm	L mm	
607201000	5030533	1	100	125	66	122	325	6150
607201250	5030540	1	125	150	80	152	402	12360
607201500	5030557	1	150	200	98	182	492	20200
607201750	5030564	1	175	235	118	211	551	30350

6010

BENCH VICES



- Round guide bench vice
- Material: High grade cast steel
- Heavy duty. Interchangeable jaws
- Oversized anvil. Laminated spindle thread
- Smooth operation
- Can be used with swivel base 833B
- Spare jaws and spindle 6010M and 6010H



				B mm	C mm	D mm	L mm	
601000800	5202299	1	80	130	42	80	260	6050
601001000	5202305	1	100	166	56	100	320	11350
601001250	5202312	1	125	196	72	125	375	18200
601001500	5202329	1	150	229	80	150	430	29700



BENCH VICES

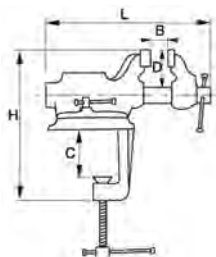
834V-2



BENCH VICES

- Round guide table vice
- Material: High grade cast steel
- Interchangeable jaws. Swivel base
- It can be easily fixed to a table

				B	C	D	H	L	
834V-2	731415	1	63	63	75	47	225	210	4500



833SB



SWIVEL BASES

- Swivel base for 834V-4 to 834V-7 vices
- Manufactured from high grade cast steel

833SB-4	8286859	1	100	850
833SB-5	8286866	1	125	1150
833SB-6	8286873	1	150	1500
833SB-7	8286880	1	175	2500

833P



PIPE JAWS SET

- Pipe jaws for Bahco 834V-4 to 834V-7 vices

833PJ-4	8286897	1	100	13.5 - 26.9	250
833PJ-5	8286903	1	125	21.3 - 76.1	440
833PJ-67	8286910	1	125 / 150	26.9 - 89.0	480



6072M

SPARES FOR WORK BENCHES

- Pair of spare jaws and screws for vice 6072



	 841334			
6072M1000	5015813	1	100	350
6010M1250	5015820	1	125	450
6072M1500	5137454	1	150	750
6072M1750	5030687	1	175	1020

6070H

SPARES FOR WORK BENCHES

- Spare spindle and nut for vices 6072



	 841334			
6070H1000	5030656	1	100	470
6070H1250	5084833	1	125	820
6070H1500	5030663	1	150	1230
6070H1750	5030670	1	175	2060

6010M

SPARES FOR WORK BENCHES

- Pair of spare jaws and screws for vice 6010



	 841334			
6010M0800	5015806	1	80	170
6010M1000	5116619	1	100	350
6010M1250	5015820	1	125	450
6010M1500	5015837	1	150	750

6010H

SPARES FOR WORK BENCHES

- Spare spindle and bolt for vice 6010



	 841334			
6010H0800	5015769	1	80	470
6010H1000	5015776	1	100	820
6010H1250	5015783	1	125	1230
6010H1500	5015790	1	150	750



6040M/H

SPARES FOR WORK BENCHES



- Spare jaws and spindle for table vice 834V-2
- 6040M jaws
- 6040H spindle



	 841334		 mm	 g
6040M0630	5124126	1	63	150
6040H0630	5124119	1	63	400

833AJ

JAWS FOR DELICATE WORK - ALUMINIUM



- Includes built-in power magnet to fix the jaw in a steel vice
- Aluminium jaws

	 731415		 mm	 g
833AJ-4	8286927	1	100	180
833AJ-5	8286934	1	125	200
833AJ-6	8286941	1	150	220

833FJ

JAWS FOR DELICATE WORK - FIBRE



- Includes built-in power magnet to fix the jaw in a steel vice
- Fibre jaws

	 731415		 mm	 g
833FJ-4	8286965	1	100	150
833FJ-5	8286972	1	125	180
833FJ-6	8286989	1	150	200

