

# PIPE WRENCHES & PIPE TOOLS

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In 1888 the Swedish inventor and creative craftsman Johan Petter Johansson got his first patent for 'The Iron Hand', better known as the pipe wrench. JP Johansson's idea was to replace fixed spanners with a single tool that, just like the human hand, would be capable of gripping different size nuts and bolts. This was the beginning of the product innovation and design that prevails within the company today.



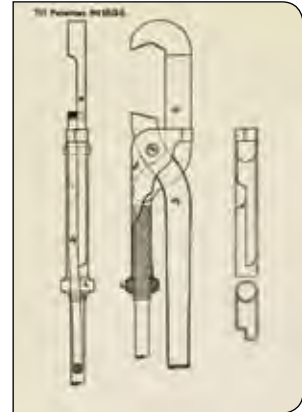
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# PIPE WRENCH

The original 'Iron Hand' has laid the foundation for the high quality, ergonomic pipe wrench that Bahco produces today. It is a universal tool designed for a wide range of applications with maximum power and minimum effort.

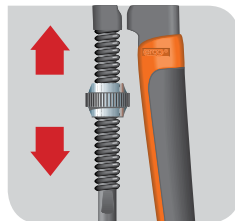


## ERGONOMIC GRIP

Bi-component grip of TPE for perfect handheld grip



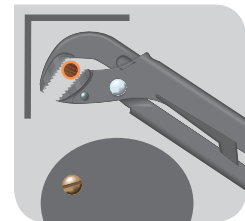
Outer shape made out of durable sheet metal covered with TPE for a soft, warm, anti-slip, ergonomic grip.



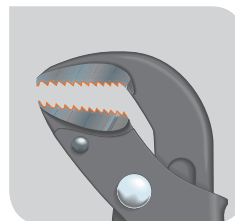
The wrench can easily be locked into the desired position with the adjusting screw. The jaw's grip increases as pressure is put on the handle.



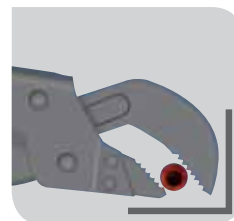
Safety stop prevents threading-off.



Slim design of the head allows excellent accessibility in confined spaces compared to many other types of pipe wrenches.



Specially-hardened jaws, with teeth that have been angled to obtain the strongest possible grip on the material.



Corner pipe wrench 45°, designed specifically for work in confined spaces.



The combination pipe wrench can grip both round objects and nuts in confined spaces.

# 600 RANGE TUBE BENDER



Simplified mounting in jaw's bench vice with a specially designed mounting area



Less bending-force needed because of the increased length of handles and low-friction shoe

Scale is embossed and coloured for easier reading

Replaceable shoe made of soft polymer material for non-scratch bends

Light-weight

Less bending force needed because of increased length of handles and low friction shoe

Comfortable non-slip grip. Ergonomically designed with TPE grips, great diameter and bent shape

Flexible cord at the end of the grip simplifies transportation and storage





# PIPE WRENCHES

1410/1420

## UNIVERSAL WRENCHES

ergo®



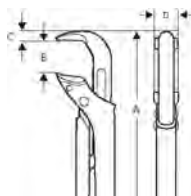
- Pipe wrench developed according to the scientific ERGO™ process
- True ergonomic design for optimal comfort and increased productivity
- Gripping capacity up to 38 mm (1 1/2") and a jaw opening up to 66 mm (2 2/3")
- Optimized design with narrower jaws gives better accessibility
- Patented progressive teeth for better grip
- Anti-rust treated high-alloy steel with induction hardened teeth
- Comfortable 2-component handle
- DIN 5234

	 731415		A mm	B mm	C mm	D mm	 max	 g
1410	0106332	1	320	45	11.7	18.8	1	610
1420	0103744	1	430	65	15.0	20.0	1 1/2	1105

1175

## UNIVERSAL WRENCHES

ergo®



- Pipe wrench developed according to the scientific ERGO™ process
- True ergonomic design for optimal comfort and increased productivity
- Gripping capacity up to 38 mm (1 1/2") and a jaw opening up to 66 mm (2 2/3")
- Optimized design with narrower jaws gives better accessibility
- Patented progressive teeth for better grip
- Chrome plated anti-rust treated high-alloy steel with induction hardened teeth
- Comfortable 2-component handle
- DIN 5234

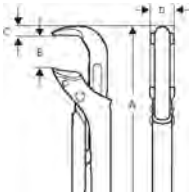
	 731415		A mm	B mm	C mm	D mm	 max	 g
1175-1	0106943	1	320	45	11.7	18.8	1	610
1175-11/2	0103768	1	430	65	15.0	20.0	1 1/2	1105





## 140-147

### UNIVERSAL WRENCHES

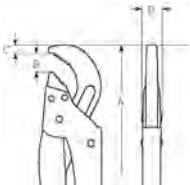


- Gripping capacity up to 127 mm (5") and a jaw opening up to 160 mm (6 1/3")
- Optimized design with narrower jaws gives better accessibility
- Patented progressive teeth for better grip
- Anti-rust treated high-alloy steel with induction hardened teeth
- DIN 5234

			A mm	B mm	C mm	D mm		
	731415							
140	0008797	1	210	33	9.3	15.7	3/4	375
141	0008827	1	320	45	11.7	18.8	1	575
142	0008841	1	426	65	14.9	20.8	1 1/2	1150
143	0008872	1	557	90	19.8	26.7	2 1/2	2865
144	0008902	1	722	110	24.9	33.7	3 1/2	5390
147	0008933	1	1060	160	38.0	35.0	5	7210

## 442 B-444 B

### CORNER WRENCHES



- Gripping capacity up to 36.5 mm (2 1/2") and a jaw opening up to 78 mm (3 1/10")
- Optimized design with narrower jaws, with angle of 45°, gives better accessibility especially in corners
- Patented progressive teeth for better grip
- Anti-rust treated high-alloy steel with induction hardened teeth
- DIN 5234

			A mm	B mm	C mm	D mm		
	731415							
442 B	0008957	1	320	40	20	9.5	1	800
443 B	0008971	1	430	65	22	10.5	2	1400
444 B	0009008	1	535	78	24	12.0	2 1/2	2000

## 341-343

### COMBINATION PIPE MODEL



- Gripping capacity up to 51 mm (2") and a jaw opening up to 67 mm (2 2/3")
- Can grip both round and hexagonal (nuts) objects in confined spaces
- Patented progressive teeth for better grip
- Anti-rust treated high-alloy steel with induction hardened teeth
- DIN 5234

			A mm	B mm	C mm	D mm		
	731415							
341	0113729	1	230	25	15	8.5	1/2	350
342	0113736	1	330	40	18	13.5	1	750
343	0113743	1	420	55	24	14.5	1 1/2	1350



# PIPE WRENCHES

## DOW177

### COMBINATION PIPE MODEL



- Gripping capacity up to 51 mm (2") and a jaw opening up to 67 mm (2 2/3")
- Can grip both round and hexagonal (nuts) objects in confined spaces
- Drop forged steel with induction hardened teeth
- Green powder coating
- DIN 5234

	 731415		A mm	B mm	C mm	D mm		 g
DOW 177-1/2-1	2816383	1	330	40	18	13.0	1	750
DOW 177-11/2	2816468	1	420	55	24	14.5	1 1/2	1350
DOW 177-2	2816543	1	530	67	28	15.5	2	2300

## DOW175

### PIPE WRENCHES UNIVERSAL MODEL



- Gripping capacity up to 76 mm (3") and a jaw opening up to 103 mm (4 1/10")
- Drop forged steel with induction hardened teeth
- Green powder coating
- DIN 5234

	 731415		A mm	B mm	C mm	D mm		 g
DOW 175-1	2202728	1	310	40	18	15.5	1	750
DOW 175-11/2	2202995	1	420	55	20	17.0	1 1/2	1350
DOW 175-2	2203022	1	560	67	25	19.0	2	2300
DOW 175-3	2203299	1	620	103	30	28.0	3	2950

## DOW176

### CORNER PIPE MODEL



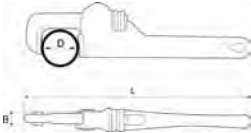
- Gripping capacity up to 51 mm (2") and a jaw opening up to 67 mm (2 2/3")
- Angled jaws of 45°
- Drop forged steel with induction hardened teeth
- Green powder coating
- DIN 5234

	 731415		A mm	B mm	C mm	D mm		 g
DOW 176-1	2206047	1	320	40	22.0	13.0	1	750
DOW 176-11/2	2206122	1	420	55	24.0	14.5	1 1/2	1350
DOW 176-2	2206399	1	530	67	31.0	15.5	2	2300



380

ALUMINIUM PIPE WRENCH

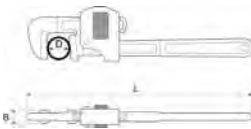


- Self clamping one-hand use multipurpose pipe wrench
- Lightweight
- Body in high strength aluminium alloy, anti-corrosion treated
- Jaws in forged special steel
- US Norm GGG-W-651, Type I Class B
- UNE 16554

	 731151		L mm	L inch	D mm	D inch	B mm	 g
380-10	0133178	1	253	10	49	1.1/2	17	430
380-14	0133185	1	354	14	60	2	21	950
380-18	0133192	1	455	18	76	2.1/2	26	1650
380-24	0133208	1	607	24	89	3	28	2500
380-36	0133215	1	910	36	140	5	32	5200
380-48	0133222	1	1210	58	166	6	36	8400

361

STILLSON PIPE WRENCH



- Self clamping one-hand traditional Stillson wrench
- Spring loaded for ratchet-like use
- Body in traditional forged steel, anti-corrosion treated
- Induction hardened jaws
- US Norm GGG-W-651, Type I Class B
- UNE 16554

	 731151		L mm	L inch	D mm	D inch	B mm	 g
361-8	8295196	1	200	8	25	1	11	290
361-10	8295202	1	250	10	35	1 3/8	15	620
361-12	8295219	1	300	12	44	1 3/4	17	800
361-14	8295226	1	350	14	50	2	19	1120
361-18	8295233	1	450	18	60	2 3/8	23	1890
361-24	8295240	1	600	24	76	3	26	3200
361-36	8295257	1	900	36	102	4	30	6100



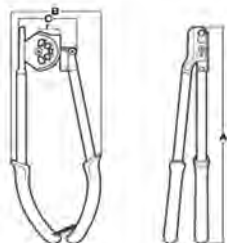


# TUBE BENDERS AND SPARE PARTS

600

## TUBE BENDERS

ergo®



- Tube bender developed according to the scientific ERGO™ process
- True ergonomic design for optimal comfort and increased productivity
- Tube capacity from 10 mm (2/5") to 15 mm (19/32")
- High precision bending of steel, stainless steel, soft and hard copper tubes
- Hard tubes must be annealed before bending to avoid cracks in the tubes
- Allows bending up to 180°
- Less bending force needed, up to 20% less compared to traditional tube bender
- Non scratched bends thanks to low friction shoe
- Detailed and easy readable scale improves accurate bends
- Allows vice clamping
- Comfortable curve shaped handles for non slip grip

	 731151		A mm	B mm	C mm	r mm	Ø mm	 g
600-10	8293642	1	460	185	125	42	10	1758
600-12	8293659	1	460	185	125	42	12	1758
600-15	8293666	1	640	230	150	55	15	2368

600-x-95

## TUBE BENDER SPARE PARTS



- Spare shoe for 600-series tube bender

	 731151		Ø mm	 g
600-10-95	8295158	1	10	15
600-12-95	8295165	1	12	15
600-15-95	8295172	1	15	15

1084

## TUBE BENDER

- Multipurpose tube bender, bends up to a 90° angle
- For 1/4", 5/16" and 3/8" (6, 8 and 10 mm) aluminium, copper and stainless steel tubing
- Detailed and easy readable scale improves accurate bends

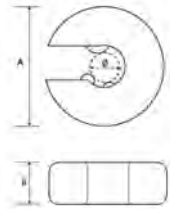
	 731151		A mm	B mm	 L mm	 g
1084	8277291	5	95	125	250	360









## 306

### TUBE CUTTERS AND SPARE PARTS



- For tubes between 10 - 22 mm
- For copper and other soft material tubes
- Automatic tube cutter, no manual adjustment needed when cutting off the tube
- Spare wheel available

	 731415		A mm	B mm	Ø mm	 g
306-10	0120246	1	48	26	10	124
306-12	0120253	1	52	26	12	146
306-15	8297107	1	56	27	15	175
306-22	8297114	1	68	27	22	215

## 306-15-95

### TUBE CUTTERS AND SPARE PARTS

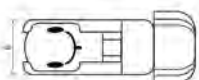
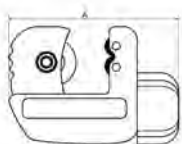


- Spare cutting wheel
- Fits all sizes for tube cutters in 306-series





	 731151		 g
306-15-95	8297329	1	10

## 301-22

### TUBE CUTTERS AND SPARE PARTS



- Tube cutter for 3 to 22 mm pipes
- For copper, bronze, aluminium, and steel tubes
- Compact round design gives good accessibility
- Spare wheel available, code 301-22-95

	 731151		A mm	B mm	Ø mm	 g
301-22	8293673	10	62	20	3-22	160
301-22-95	8295189	10	-	-	-	5



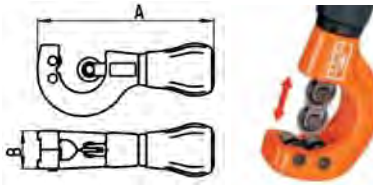
## TUBE CUTTERS AND SPARE PARTS

### 302-35

### TUBE CUTTERS AND SPARE PARTS



- Tube cutter for 8 to 35 mm pipes
- For copper, bronze, aluminium, and steel tubes
- Comfortable TPE covered knob with an extra spare wheel attached
- Heavy knob allow fast adjustment
- Spare wheel available, code 302-35-95



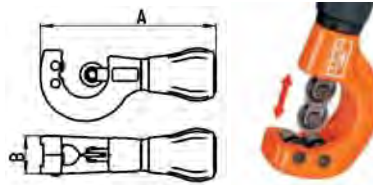
	 731151		A mm	B mm	Ø mm	 g
302-35	8293680	4	140	30	8-35	302
302-35-95	0188338	10	-	-	-	5

### 302-76

### TUBE CUTTERS AND SPARE PARTS



- Tube cutter for 35 to 76 mm pipes
- For copper, bronze, aluminium, and steel tubes
- Comfortable TPE covered knob with an extra spare wheel attached
- Heavy knob allows fast adjustment
- Spare wheel available, code 302-76-95



	 731151		A mm	B mm	Ø mm	 g
302-76	8293697	4	210	32	35-76	570
302-76-95	0188345	10	-	-	-	5



## 311-32

## PLASTIC CUTTERS



- For plastic tubes up to 32 mm
- Cuts PVC, PEX, PP, PB and PE
- PA body reinforced with fibreglass with a comfortable bi-material handle for a soft and firm grip

	 731415		A mm	B mm	Ø mm	 g
311-32	0120215	6	83	26	32	210

## 311-42

## PLASTIC CUTTERS



- For plastic tubes up to 42 mm
- Cuts PVC, PEX, PP, PB, PVDF and PE
- Less force needed with gearing function
- Body in cast aluminium
- Exchangeable cutting blade, code 311-42-95

	 731151		A mm	B mm	Ø mm	 g
311-42	8295523	1	94	22	0-42	347
311-42-95	8295554	1	-	-	-	69

## 312-42

## PLASTIC CUTTERS



- For plastic tubes up to 42 mm
- Cuts PVC, PEX, PP, PB, PVDF and PE
- Less force needed with gearing function
- Body in cast aluminium
- Exchangeable cutting blade, code 312-42-95

	 731415		A mm	B mm	Ø mm	 g
312-42	0120222	1	84	26	0-(26)-42	769
312-42-95	0120239	1	-	-	-	57



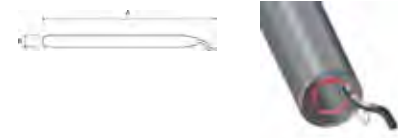
# TUBE REAMERS AND DEBURRER TOOLS

316-1

## TUBE REAMERS



- Pen reamer for deburring tubes
- Aluminium body with HSS-blade



			A mm	B mm	
316-1	731151 8296216	1	143	10	21

316-2

## TUBE REAMERS



- Pen reamer for deburring tubes
- Plastic body with an extra HSS-blade inside
- Spare blade available, code 316-2-95



			A mm	B mm	
316-2	731151 8296223	12	150	22	31

316-2-95

## TUBE REAMERS



- Spare blade for 316-2

316-2-95	731151 8296278	1	3

318

## TUBE REAMERS



- For deburring copper, steel and stainless steel tubes
- Aluminium body with blades in high performance alloy steel
- Deburrs both internally and externally



			A mm	B mm	C mm	
318-38	731151 8296247	1	60	8-38	49	208
318-54	8296254	1	85	12-54	68	483



317

## TUBE REAMERS



- For deburring soft material tubes such as copper and aluminium
- Plastic body with carbon steel blades
- Deburrs both internally and externally

	 731151		A mm	B mm	C mm	 g
317-40	8296230	1	50	3-40	50	35

## SPECIAL PIPE WRENCHES



363

## PLUMBING WRENCHES



- For 10 - 32 mm wide nuts
- Basin wrench with spring loaded jaws and flexible head for optimal accessibility in narrow spaces
- Telescopic wrench with four positionings

	 731151		A mm	B mm	C mm	D mm	E mm	F mm	Ø mm	 g
363-32	8295578	1	230	150	19	9,7	19	60	12	790

375

## PLUMBING WRENCHES



- Optimized for oil filter and tubes up to 220 mm in diameter
- Nylon strap to avoid damage to the work piece
- Designed to operate in narrow spaces
- High performance alloy steel

	 731151		A mm	B mm	C mm	D mm	 g
375-8	8296209	1	305	220	26	44	339

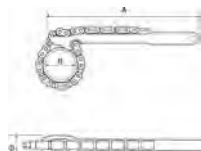




# SPECIAL PIPE WRENCHES

370

## PLUMBING WRENCHES

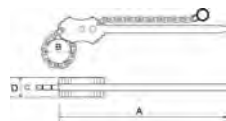


- Capacity up to 110 mm in diameter
- The special jaw design allows the wrench to operate in two directions
- Designed to operate in narrow spaces
- High performance alloy steel with induction hardened jaw

			A mm	B mm	B inch	C mm	D mm	
370-4	731151 8296193	1	300	110	4	19	22	793

372

## CHAIN PIPE WRENCH



- Maximal tube capacity up from 38 mm (1 1/2") to 305 mm (12")
- Suitable for most jobs on metallic tubes
- Double sided tooth system for ratchet-like use
- Self locking function in both directions
- Strong chain made of tempered special steel
- Jaws and body in forged hardened steel
- US Norm GGG-W-651, Type I Class BUNE 16555

			A mm	B mm	B inch	C mm	D mm	
372-1.1/2	0133239	1	350	49	1.1/2	8	38	1400
372-2.1/2	0133246	1	685	76	2.1/2	9	49	3500
372-4	0133253	1	940	115	4	13	60	6700
372-6	0133260	1	1122	166	6	20	75	12600
372-8	0133277	1	1278	220	8	20	79	17000
372-12	0133284	1	1625	324	12	20	82	24200









## 4480M

### TUBE FLARING TOOL



- For flaring brass, aluminium and soft copper tubes
- Clamping action of jaws prevents tube sliding with a self-centring pressure piece
- Hardened flaring core for 45° flares

	 731415			 max mm	
4480M	1080433	1	45	4 4.75 6 8 10 12 14	950

## 4480/

### TUBE FLARING TOOL, SET



- For double or single flares on soft steel, brass or aluminium tubes
- Set includes tube cutter, flaring bar, rod handle, yoke and adaptors
- Double flaring adapter: 3/16", 1/4", 5/16", 3/8" and 1/2"

	 731151		 mm	
4480/2-ZD	8276911	1	330x140x45	1700



## WAD PUNCHES

400.003.020

### WAD PUNCHES



- Interchangeable wad punch set of 11 pieces, allowing cutting of foam, leather, cardboard, rubber, fibre, plastic and lead
- Packed in a resistant plastic case
- Noses are easily placed and blocked with a slight spin
- Nose diameters:  
3 mm, 4 mm, 6 mm, 8 mm, 10 mm, 12 mm, 14 mm, 16 mm, 18 mm and 20 mm

	 841281		$\varnothing$ mm	 g
400.003.020	4403205	1	3-20	594

400.003.030

### WAD PUNCHES



- Interchangeable wad punch set of 16 pieces allowing cutting of foam, leather, cardboard, rubber, fibre, plastic and lead
- Packed in a resistant plastic case
- Noses are easily placed and blocked with a slight spin
- Nose diameters:  
3 mm, 4 mm, 6 mm, 8 mm, 10 mm, 12 mm, 14 mm, 16 mm, 18 mm, 20 mm, 22 mm, 24 mm, 26 mm, 28 mm and 30 mm

	 841281		$\varnothing$ mm	 g
400.003.030	4403304	1	3-30	1115







## B400

## WAD PUNCHES



- Wad punches made of high-resistant steel
- Suitable to cut foam, leather, cardboard, rubber, fibre, plastic and lead

	 841281		$\varnothing$ mm	 g
B400.002	4119441	1	2	10
B400.003	4119458	1	3	10
B400.004	4119465	1	4	10
B400.005	4119472	1	5	10
B400.006	4119489	1	6	10
B400.007	4119496	1	7	10
B400.008	4119502	1	8	10
B400.009	4119519	1	9	10
B400.010	4119526	1	10	10
B400.011	4119533	1	11	10
B400.012	4119540	1	12	10
B400.013	4119557	1	13	10
B400.014	4119564	1	14	10
B400.015	4119571	1	15	10
B400.016	4119588	1	16	10
B400.017	4119595	1	17	10
B400.018	4119601	1	18	10
B400.019	4119618	1	19	10
B400.020	4119625	1	20	10
B400.021	4119632	1	21	10
B400.022	4119649	1	22	10
B400.023	4119656	1	23	10
B400.024	4119663	1	24	10
B400.025	4119670	1	25	10
B400.026	4119687	1	26	10
B400.027	4119694	1	27	10
B400.028	4119700	1	28	10
B400.029	4119717	1	29	10
B400.030	4119724	1	30	10
B400.031	4119731	1	31	10
B400.032	4119748	1	32	10
B400.033	4119755	1	33	10
B400.034	4119762	1	34	10
B400.035	4119779	1	35	10
B400.036	4119786	1	36	10
B400.037	4119793	1	37	10
B400.038	4119809	1	38	10
B400.039	4119816	1	39	10
B400.040	4119823	1	40	10
B400.041	4119830	1	41	10
B400.042	4119847	1	42	10
B400.043	4119854	1	43	10
B400.044	4119861	1	44	10
B400.045	4119878	1	45	10
B400.046	4119885	1	46	10
B400.047	4119892	1	47	10
B400.048	4119908	1	18	10
B400.049	4119915	1	49	10
B400.050	4119922	1	50	10



2635

## REVOLVING PUNCH



- For punching round holes in leather, rubber, plastic, canvas, gaskets and other similar materials
- Six punch sizes 2.0/2.5/3.0/3.5/4.0/4.5 mm included in the tool
- Easily selected and viewed hole diameter
- Unique design reduces cutting power needed by 70%



2635



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